

Surface Texture: Surface Roughness, Waviness and Lay; ASME B46.1-2002 (Revision of ASME B46.1-1995)

		d Lay	a Surface parameter
		= Parallel ⊥ Perpendicular X Cross-hatch M Multi-directional	D F S-L / Rz N C V D Tolerance direction, upper (U) or lower (L) F Filter type, for example "2RC" S Short filter cutoff, for removing noise L Long filter cutoff, for removing waviness R Profile type, primary (P), waviness (W), or roughness (R) z Parameter type, for example "a" for Ra or "3z" for R3z N Assessment length; multiple of sampling length, usually 5 C Comparison rule, "max" for 100%, "16%" for 116% V Specified value in micrometers
b Secondary surface parameter		C Circular R Radial P Particulate	
c Manufacturing method			
e Minimum material removal			
Material removal not allowed	Material removal required		

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